ENLARGED VIEW
TWICE SIZE

1/16 RADIUS
7 PLACES

3/16

PART NO. 808

15¼ TO 15 7/16

15 3/32

13 3/32

BORE
11.752
11.754

3 & 10 1.303

2 7/8

6¼ R

120°

6-6/16 REAMED HOLES FOR ENGINE TIE BOLTS

PART NO 808

12-3/16 HOLES SPACED AS SHOWN

2 7/8

2

2 7/8

(4) 1/8 x 1/2 STEEL RING
PART NO. 805

(6) 1/8 x 1/2 STEEL RING
PART NO. 804

(6) SINGLEY-RELIANCE
RUBBER CORP. NO. B-306
SHORE HARDNESS 66-70
ENDLESS RUBBER RING
OR EQUIVALENT
PART NO. 802

1/8 STEEL RING
PART NO. 801

64-3/32 C'SUNK OVAL RIVETS
SPACED AS SHOWN ON 64 DIVISION CIRCLE
C'SINK BOTH SIDE

(3) 1/8 x 1/2 S

60-3/32 C'SUNK OVAL RIVETS SPACED
SHOWN ON 72 DIVISION C.L.
C'SINK BOTH SIDES

PART NO 809

SHOP

NOTE - PARTS NO 808 & 809 TO BE ASSEMBLED WHEN RING IS BOLTED TO MOTOR MOUNT

NOTE - BREAK ALL CORNERS

	MOVED DIVISIONS C.L.		ENGINE MOUNT ASSEMBLY	LM 3	800
	REDRAWN				
	32-836 RIVETS				
	RING ADDED				
	SPLICE RING SHIFTED				
	FAIRING				